

INSTALLATION

SCUTI

INSTALLATION INSTRUCTIONS FOR AUTOMATING COUNTER BALANCED DOORS USING THE "SCUTI" OPERATOR

GENERAL INFORMATION

The Scuti kit consists of a self contained power mono-bloc, with installation and functioning accessories.

The power mono-bloc consists of two parts:

A) the top part contains the electric motor and the pump immersed in oil bath. The top cover contains the cable entry and breather/filler cap;

B) the lower section contains the thrusting jack, whose rack provides power to move the pinion of the output drive shaft. The body of the jack is closed off top and bottom by plates. The hydraulic lock, emergency release and pressure adjusting function are inserted in these plates. The valve block and motor - pump block are fixed on the middle plate.

The unit dimensions are shown in Fig. 1 which also indicates the position and orientation of the unit on the door.

The Scuti is manufactured in anodised aluminium and can be fitted to existing one-piece or folding vertical track doors.

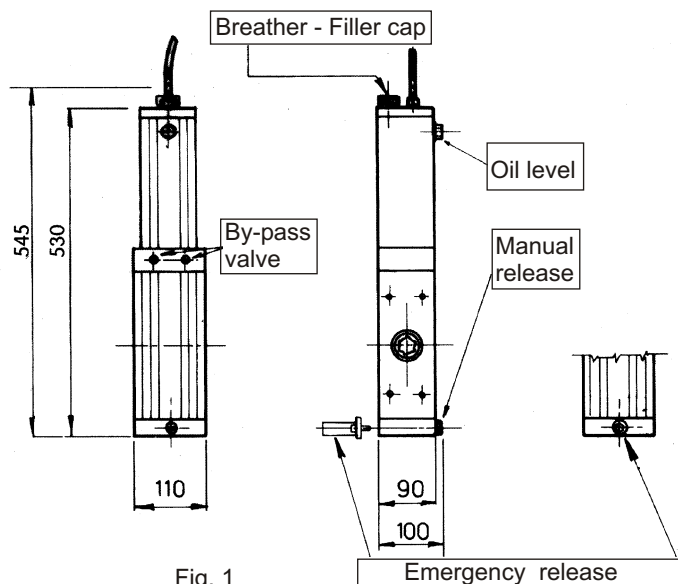


Fig. 1

MODELS AND VERSIONS

The Scuti unit can be supplied with or without hydraulic lock. Non-locking units require an electric lock. In any case the unit has an emergency release device: when activated the door can be easily opened and closed manually.

The unit is manufactured with two manual release device positions, one for use on the inside and the other for use from the outside using a personalised key.

The outside release key is necessary if the room does not have a separate entrance door.

TECHNICAL DATA

Electric motor : - thermal switch 130°

- two-directional rotation
- absorbed current 1.2 A
- absorbed power 220 W
- rotation speed 1400 rpm

Jack cylinder: - bore 70 mm
- stroke 70 mm
- rotation 200°

Hydraulic pump capacities:

Capacity (l.)	0.5	0.75
Pressure (Bar)	50	50

Hydraulic system: - hydraulic oil SEA OX SUPER; 1.2 Lt.
 - developing torque 0.76 daN/bar
 - output shaft speeds and working times

Pump (l./min.)	0.5	0.75
Speed (rpm)	6° 19	9° 28
Time (s)	32.4	21.6

Rotations under 200° will proportionally reduce the times.

Weight: 12 Kg. with oil

Protection: IP 55

MODEL CHOICE

EN 12453 and EN 12445 standard advises to select the correct model for the door size.

See table below:

Opening width (m.)	3-4	>4
Pump capacity l./min.	0,75	0,5

The selection of the correct unit depends on the size and weight of the door, and also on the resistance incurred during the movement. The technical data will assist you in this choice.

Experience shows that one unit is suitable for doors up to 3.5 m. wide or 2.5 m. high.

Two units are required for larger doors.

*The above mentioned values are indicative.

GENERAL WORKING

The Scuti is connected to the electronic unit that controls open and close run times of the operator, safety and signalling equipment. It can be connected with electric lock and it is possible to set the light on while opening and closing the gate. The manual release can be achieved by one anti-clockwise turn of the release knob. To restore the unit turn clockwise until the stop. It is possible to add an external key release device opposite to the release knob. It is fixed to the unit by two screws. Make sure that the device is correctly orientated and fix it with the release knob in the closing position; for this purpose turn the lock cylinder until the inside bar correctly meets the block cover; fix the cylinder with the dowel provided. Models without hydraulic lock are provided with emergency release and with the possibility to add an external release device.

INSTALLATION

The unit must be installed using the fixing accessories provided, with reference to Fig. 2.

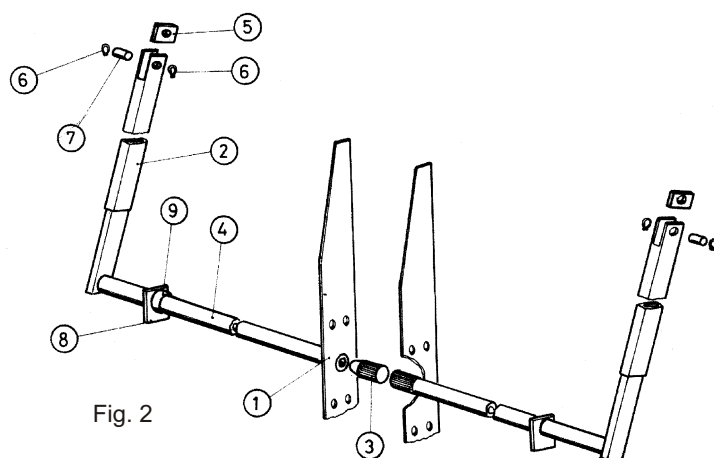


Fig. 2

- | |
|--|
| 1) Longheroni da saldare al telo o fissare con viti su biscotto presaldato sul telo; |
| 2) bracci telescopici; |
| 3) semiassi completi di terminali scanalati da |
| 4) introdurre nell'albero cavo dell'attuatore; |
| 5) supporto di cerniera per braccio telescopico; |
| 6) perno per cerniera; |
| 7) supporto da saldare al telo; |
| 8) coppia di fermo. |

The installation of the unit varies according to the type of door that is being automated.

A) PRELIMINARY CHECKS

Check that the door is well built.

Check that the door fits the frame correctly.

The door must move smoothly when manually opened and closed.

The door gear should be checked for friction and lubricated.

It is advised to fit rubber buffers to the door and frame. They will reduce the noise as the door strikes the open and close position stops, and keep the door a few degrees inclined while opening so that it is easier for the operator to start the closing movement.

B) SINGLE PIECE COUNTER BALANCED DOOR (Fig. 3)

The side brackets must be fitted to the door with supporting flanges facing outside. The operator - side brackets must be centrally mounted on the door with the output shaft below, at least 5 cm from the hinge pivot of the balancing arm and the door.

The correct installation method is as follows:

- 1) Adjust the side fixing brackets for the door.
 - 2) Fit the brackets to the unit using the eight M10 screws provided.
 - 3) We recommend that all welds are tacked first, and only fully welded when correct positioning is achieved. Weld the side fixing brackets to the door frame, making sure the assembly is exactly vertical.
 - 4) Move the door to the closed position and release the emergency device.
- Insert an axle shaft and turn it to run the operator up to the limit stop.
- Then turn it back 5° (see Fig. 4) to stop the piston heads from reaching the far end.
- The position achieved is with the door closed: it cannot be modified until the installation is completed.

- 5) Install the telescopic arms, adjusting their length to the balance arms of the door. Weld the telescopic arm bracket (No 4 - Fig. 2) to the door frame, making sure that sufficient travel is allowed on the telescopic arm (25 - 35 cm minimum).
- 6) Insert the differential shafts in the shaft of the operator, adjusting their length to the width of the door; fit the bearing (No 6 - Fig. 2) and the stop ring.
- 7) Tack weld the differential shafts to the telescopic arm and the bearing to the door frame. It is important that the differential shafts are horizontal.
- 8) Manually open and close the door to check that all the components are correctly positioned and that the door works normally.
- 9) If you are satisfied, fully weld and reconnect the release device.

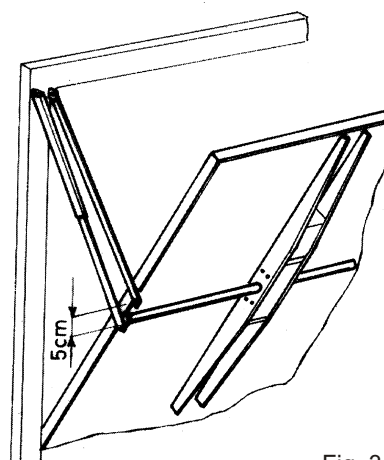


Fig. 3

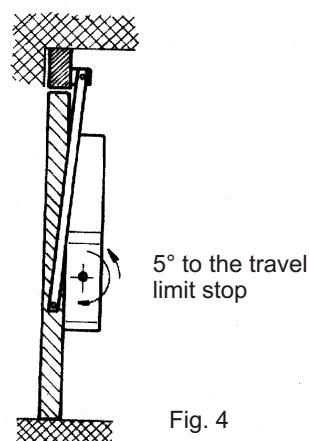
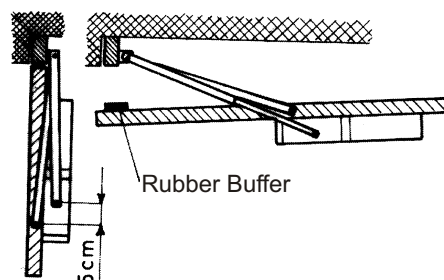


Fig. 4

C) LARGE COUNTER BALANCED DOOR

By "large counter balanced door" we mean a counter balanced door wider than 3.5 m. or higher than 2.5 m. In this case you would require 2 Scuti units. Follow the steps shown in B) for both units fitted to the outside edges of the door. Do not mechanically connect the two units together (Fig. 5).

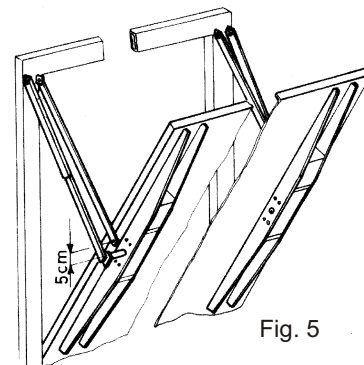


Fig. 5

D) FOLDING COUNTER BALANCED DOOR

The installation is similar to what has been described before. The only differences are as follows:

- you need short side fixing brackets; these must be specified in the purchase order;
- the differential shafts and bearings (No 6 - Fig. 2) must be positioned at least 5 cm under the door hinge;
- the bracket (No 4 - Fig. 2) must be attached to the door frame in line with the top hinge of the door or as near as possible.

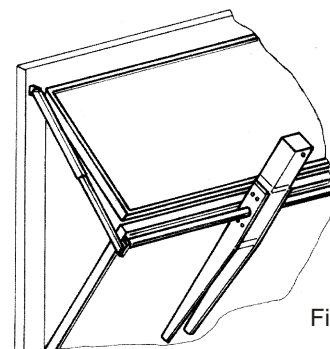


Fig. 6

E) COUNTER BALANCED DOOR WITH HORIZONTAL TOP GUIDE TRACKS

The installation instructions are the same as for doors without top tracks (see B).

In addition to this you must adhere to the following directions:

- position the unit with the rotating differential shafts in the middle of the height of the door and the side fixing brackets central on the width of the door;
- the bracket (No 4 - Fig. 2) must be fitted beside the top track or as close as possible to the junction of vertical and horizontal tracks.

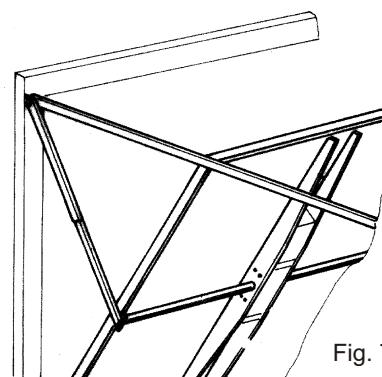


Fig. 7

F) SPECIAL APPLICATIONS

If you have an application where you cannot fit the telescopic arms in line (as shown in Fig. 8), follow these directions:

- set the unit on the door with the rotation shaft at least 5 cm higher than the hinge of balance arm and door frame;
- the bracket (No 4 - Fig. 2) must be either fitted on the balance arm or the door frame, anyway close to the top hinge of the balance arm;
- modify the tap section of the telescopic arm, forming an elbow as shown in Fig. 8; when the door is fully open both arms should be parallel.

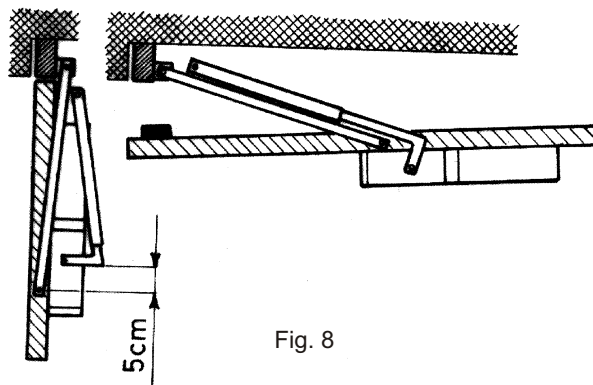


Fig. 8

G) FINAL CHECK

The weight of the unit together with all its installation accessories will alter the balance of the door. It is necessary to increase the original counter balance by approximately 8 - 10 daN.

The optimum balance is achieved when the door works smoothly in both directions.

ADJUSTMENTS AND CHECKS

After installing the unit you have to carry out the electrical connections and check as follows:

1. Check the rotation direction.
Open the door manually half-way and reconnect the release device. Give an impulse with the remote control. If the door closes, invert the electric motor connections.
2. Timing adjustment.
The unit does not have limit switches. The motor timing is adjusted by a time switch located on the electronic control unit. The correct setting is approximately 3 seconds longer than it takes for the door to open or close.
3. Pressure settings.
The door working torque is produced by the operator; it is adjusted by the two pressure adjusting valves that act directly on the maximum reflected pressure. The adjustment is carried out by turning the right hand valve to increase or decrease the closing pressure and the left hand valve to adjust the opening pressure.
Turning clockwise increases the minimum working pressure.
During the closing movement the crushing force of the door must not exceed 15 daN as recommended by the UNI 8612 Standard. Pressure calibration must always be slightly different, with the opening pressure set higher than the closing pressure.
 - Pressure adjustments must be made while the motor-pump block is working.
 - The pressure adjusting valves only adjust the working pressures, not the speed.
 - The pressure adjusting valves do not influence the hydraulic locking of the unit.

SERVICING

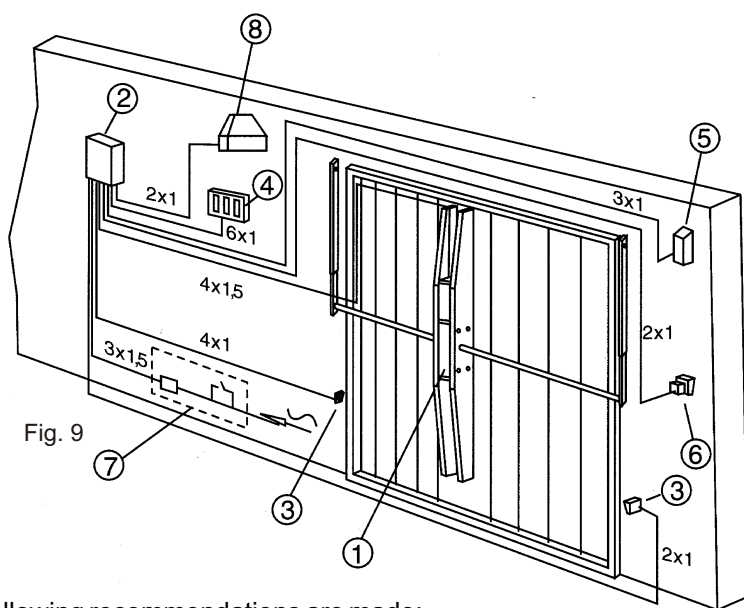
The Scuti does not require any particular service attention. It is advised to:

- 1) Grease all the moving parts.
- 2) Regularly check the oil level and refill any time it is close to minimum.
- 3) Change the oil once a year on medium to heavily used doors and every 2 - 3 years on moderately used doors.

The recommended oil is SEA OX SUPER type and we recommend that the installer supplies the correct oil for topping up to avoid the wrong oil being used.

ELECTRICAL INSTALLATION

Fig. 9 shows a typical layout of the Scuti unit with control accessories.

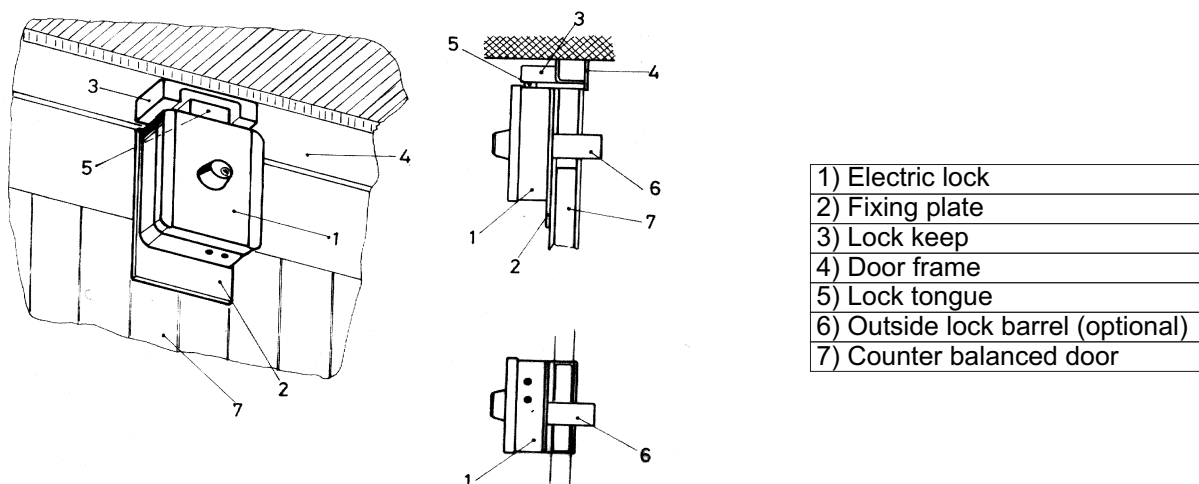


1)	Electro-hydraulic operator
2)	Electronic control unit
3)	Photocell
4)	Push button
5)	Radio receiver
6)	Outside key-switch
7)	Main isolator switch
8)	Flashing warning light

The following recommendations are made:

- check that the installation is correctly earth - bonded;
- keep the mains cables separate from the control cabling;
- install safety photocells on the lower door jamb or a pneumatic safety edge on the bottom of the door;
- Follow the specific instructions in addition to those shown in Fig. 9, to connect accessories, basic equipment, electric cables.

For installation of an electric lock follow the instruction in Fig. 10.



SAFETY PRECAUTIONS

All electrical work should conform to current regulations. A 16A 0,030A differential switch must be incorporated into the source of the operators main electrical supply and the entire system properly earth bonded.
Always run mains carrying cables in separate ducts to low voltage control cables to prevent mains interference.

SPARE PARTS

To obtain spare parts contact:

SEA s.r.l. ZONA Ind.le, 64020 S.ATTO Teramo Italia

INTENDED USE

The Scuti operator has been designed to be solely used as a control unit for the automation of vertical track doors.

SAFETY AND ENVIRONMENTAL COMPATIBILITY

Dispose of the product and circuit packing materials in a responsible, appropriate way.

CONFORMITY REQUIREMENTS

The Scuti operator conforms to the following:

- 89/392/CEE (Machine Directive)
- 89/336/CEE (Electromagnetic Compatibility Directive)

STORAGE

STORAGE TEMPERATURES			
T _{min}	T _{max}	Humidity _{min}	Humidity _{max}
-40°C	+85°C	5% no condensation	90% no condensation

When being transported this product must be properly packaged and handled with care

MAINTENANCE AND OUT OF SERVICE

The decommission and maintenance of this unit must only be carried out by specialised and authorised personnel.

LIMIT OF GUARANTEE

The Scuti operator is guaranteed for a period of 24 months. The guarantee period starts from the date stamp printed on the unit. The Scuti guarantee will be void if the unit has been incorrectly installed, not used for the purpose intended, tampered with or modified in any way.

The validity of this guarantee only extends to the original purchaser of the unit.

NOTE: THE MANUFACTURER CAN NOT BE DEEMED RESPONSIBLE FOR ANY DAMAGE OR INJURY CAUSED BY IMPROPER USE OF THIS PRODUCT.

SEA reserves the right to do changes or variations that may be necessary to its products with no obligation to notice.